

CLAIMS:

1. An apparatus for measuring electrical conductivity in a material, said apparatus comprising:
 - a pair of electrically conducting elements;
 - 5 a first electrical conductor coupled to said electrically conducting elements, said first electrical conductor coupling a first transformer core and a second transformer core to form a first current loop; and
 - a second electrical conductor of known resistance coupling said second transformer core and a third transformer core to form a second current loop.
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2. The apparatus of claim 1, wherein said electrically conducting elements are bolts or plugs or plates.
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3. The apparatus of claim 1, wherein said first, second and third transformer cores are toroidal "C", "O" or "E" transformer cores or combinations thereof.
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4. The apparatus of claim 1, wherein said first, second and third transformer cores are ferrite cores, laminated cores or powdered iron cores or combinations thereof.
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5. The apparatus of claim 1, further comprising at least one mounting plate for mounting said electrically conducting elements, said at least one mounting plate attached to a container for said material.

6. The apparatus of claim 1, wherein said second current loop is partially formed by a metal loop attached to said mounting plate and electrically coupled to said electrically conducting elements, said metal loop supporting said first and second transformer cores.
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7. The apparatus of claim 6, wherein said first, second and third transformer cores are coupled to said metal loop such that axes of the transformer cores are mutually perpendicular.
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8. The apparatus of claim 1, wherein the centre-to-centre separation of said electrically conducting elements is between one and ten times the diameter of said electrically conducting elements.
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9. The apparatus of claim 1, wherein, for measuring electrical conductivity in dairy fluids, the centre-to-centre separation of said electrically conducting elements is between three and four times the diameter of said electrically conducting elements.
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10. The apparatus of claim 5, wherein the boundary of the at least one mounting plate is at least three times the diameter of said electrically conducting elements.
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11. The apparatus of claim 1, wherein said first transformer core and said third transformer core each comprises a single secondary winding.

12. The apparatus of claim 5, wherein said container is a pipe and said at least one mounting plate extends longitudinally at least partially along said pipe or circumferentially at least partially around said pipe.

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13. The apparatus of claim 12, wherein said electrically conducting elements extend the circumference of said pipe.

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14. The apparatus of claim 13, further comprising insulating plate elements provided adjacent said electrically conducting elements and extending the circumference of said pipe.

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15. A method of measuring electrical conductivity in a material, said method including the steps of:

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mounting a pair of electrically conducting elements to be in contact with said material;

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coupling said pair of electrically conducting elements with a first electrical conductor, said first electrical conductor coupling a first transformer core and a second transformer core to form a first current loop;

coupling said second transformer core and a third transformer core with a second electrical conductor of known resistance to form a second current loop;

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measuring a voltage across said material with said first transformer core;

monitoring an excitation voltage across said second transformer core by measuring a reference voltage across said third transformer core; and

determining said electrical conductivity of said material from said voltage across said material, said reference voltage and said known resistance.

16. A method of measuring electrical conductivity in a material, said method including the steps of:

10 mounting a pair of electrically conducting elements to be in contact with said material;

coupling said pair of electrically conducting elements with a first electrical conductor, said first electrical conductor coupling a first transformer core and a second transformer core to form a first current

15 loop;

coupling said second transformer core and a third transformer core with a second electrical conductor of known resistance to form a second current loop;

measuring a current through said material via a secondary winding 20 of said first transformer core;

monitoring an excitation voltage across said second transformer core by measuring a reference current through a secondary winding of said third transformer core; and

determining said electrical conductivity of said material from said current through said material, said reference current and said known resistance.